



COMPARISON ON CHARACTERISTICS OF INGAN-LEDs ON SAPPHIRE SUBSTRATES AND (-2 0 1) β -Ga₂O₃ SUBSTRATE

Yen-Chun Chen¹, Shun-Ming Hung¹, Yi-Yun Yeh¹, Kuan-Jan Chen¹, Yu-Pin Lan¹

¹National Chiao Tung University, Taiwan

*E-mail: yplan@nctu.edu.tw



Abstract

To systemically compare the characteristics of a InGaN-LEDs on sapphire substrate and (-2 0 1) β -Ga₂O₃ substrate, which include electroluminescence spectrum, and Light-Current-Voltage (LIV) curves.

Introduction

β -Ga₂O₃, with large energy bandgap of 4.8eV-4.9eV is the stable under any temperature and conditions. Thanks to the growth method development, low-cost and large single crystal β -Ga₂O₃ wafer can be mass produced. A single crystal gallium oxide wafers become a potential candidate as a substrate for GaN-based devices owing to the lattice mismatch between β -Ga₂O₃ and GaN was found to be about 2.6-4.7%.

In this paper, we use commercially available 2-inch (-2 0 1) β -Ga₂O₃ wafer with intentional Sn doping and also commercial 2-inch sapphire, both been treated with acetone, methanol and isopropanol solvent clean. then fabricated the same LED structure. The characteristics of the two LEDs on a sapphire substrate and β -Ga₂O₃ substrate by measuring the photoluminescence spectrum, electroluminescence spectrum, and Light-Current-Voltage (LIV) curves were observation and analyzation.

Experiment

Step1. Wafer cleaning:

The procedure follows two steps, which one was organic solvent cleaning process. Next was acid cleaning process.

Step2. Deposited Nuclear layer:

The wafers have been put into the APMOCVD. During an epitaxial process, trimethylgallium (TMGa) and ammonia (NH₃) were employed as the reactant source materials for Ga and N, respectively. With the temperature of wafer raised to the temperature of 500°C, a GaN buffer layer of 25nm-thick deposition on a sapphire substrate in a carrier gas of hydrogen. Since Ga₂O₃ wafer can be easily etched with hydrogen, the GaN nuclear layer growth on β -Ga₂O₃ substrate in a nitrogen ambient.

Step3. Deposited u-GaN and LED structure:

Deposited undoped GaN layer with 2 μ m-thick at 950°C (LT) and 2 μ m-thick undoped GaN layer at 1180°C (HT) on the GaN buffer layer. Final follow by fabricating a LED structure consisted of n-GaN, InGaN/GaN-MQW, p-GaN.

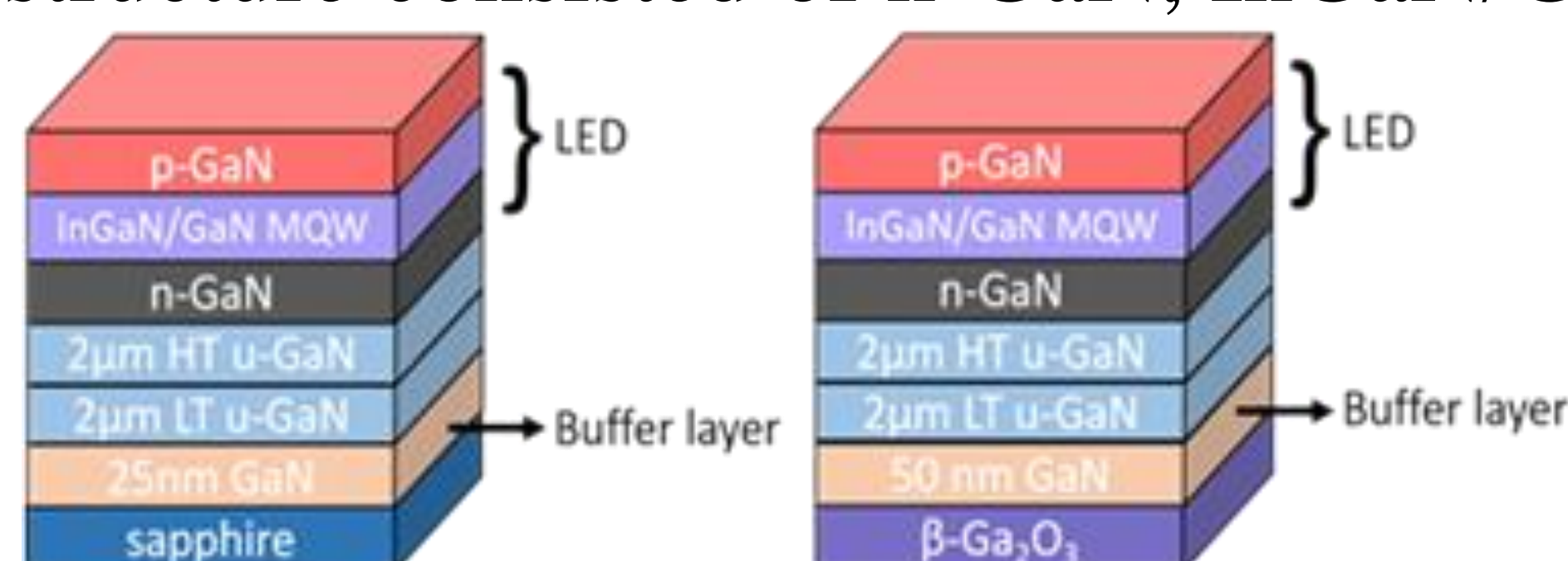


Fig.1 device structure

Result and Discussion

Electroluminescence (EL) spectrum measurement:

At an injection current of 20mA, the peak wavelength of LEDs on sapphire substrate and β -Ga₂O₃ substrate also revealed 390nm and 385nm, individually.

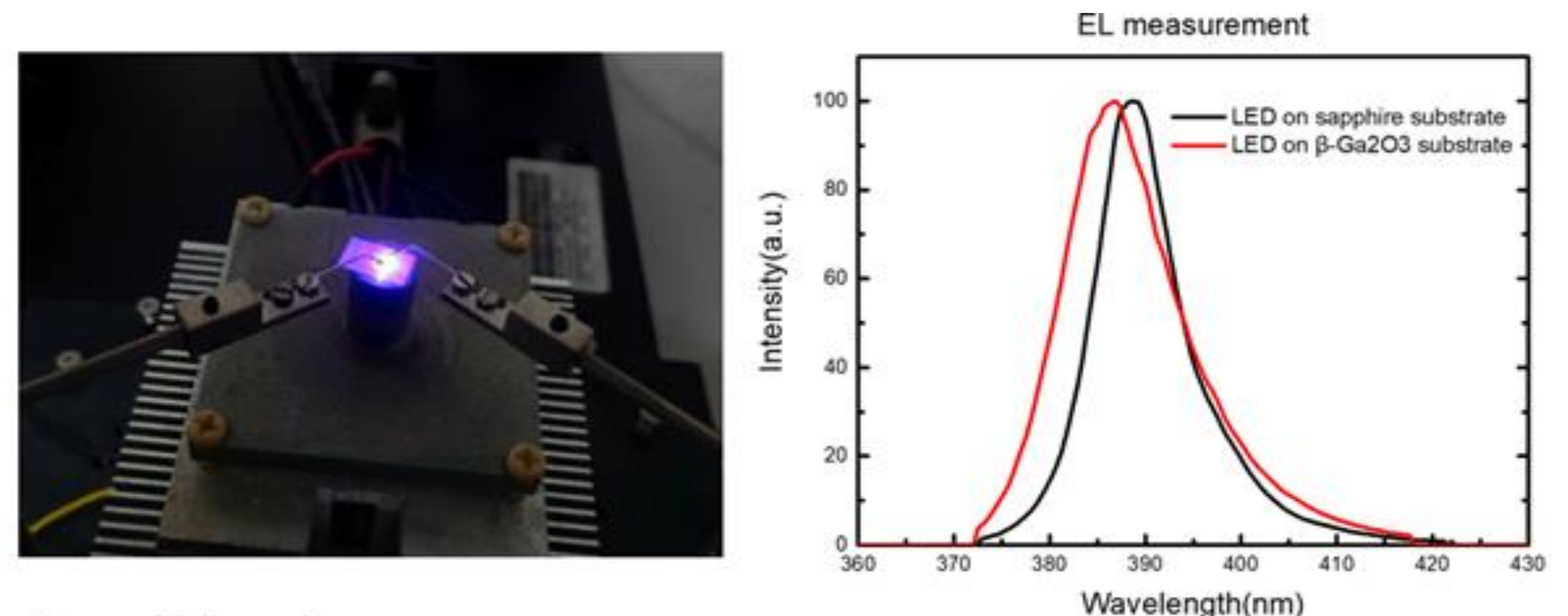


Fig.2 EL spectrum of LEDs on sapphire substrate and β -Ga₂O₃ substrate

LIV curve:

Turn on voltage of both samples was about 3V. With the injection current achieving 50mA, forward voltages were 6.8V and 4V for LED on sapphire substrate and β -Ga₂O₃ substrate, respectively. Competitive output power between the two samples.

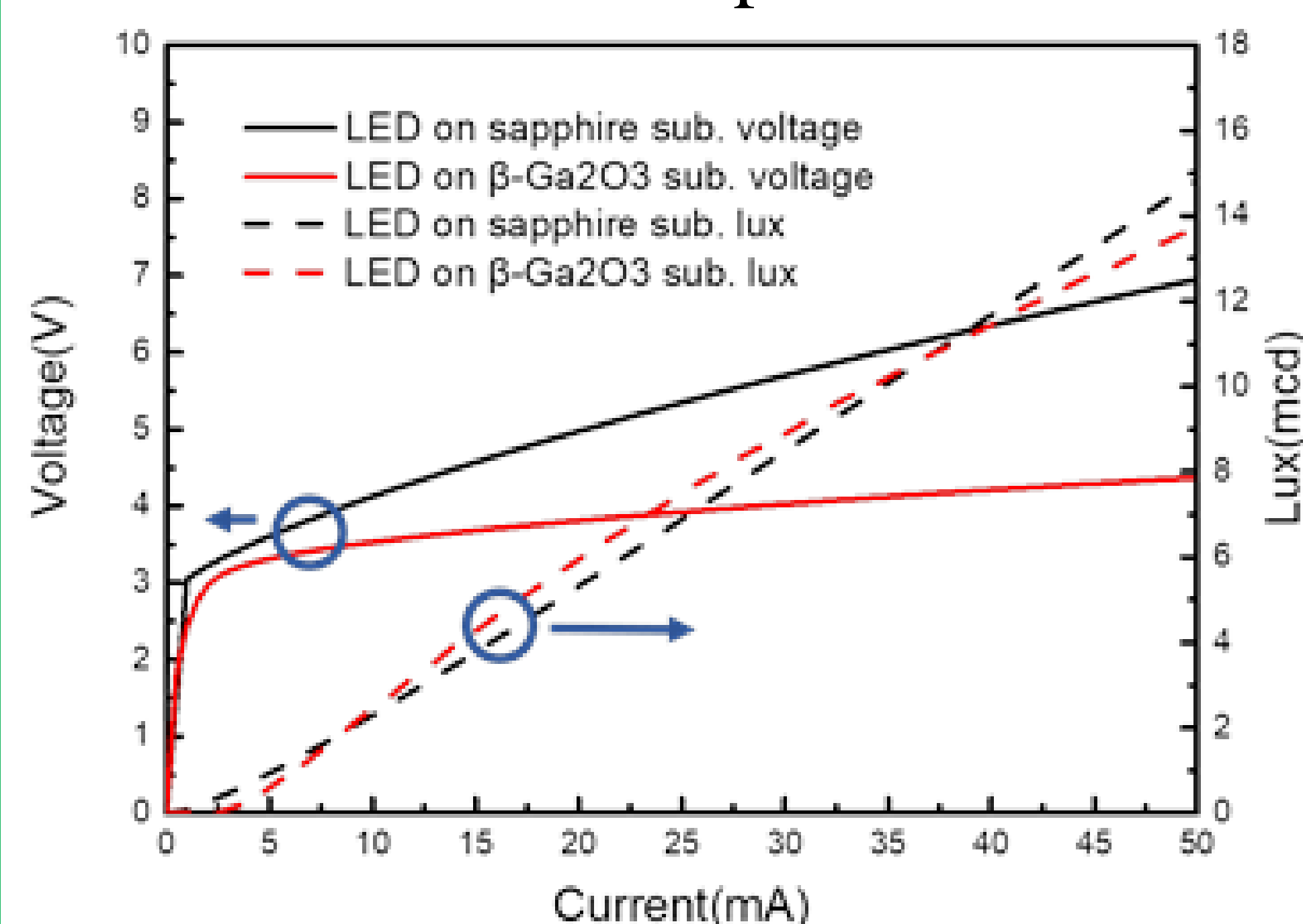


Fig.3

L-I-V curve of the two LEDs the black line is LED on sapphire substrate and the red line is one on β -Ga₂O₃ substrate. The solid line and dash line represent forward voltage and output intensity, respectively.

Conclusion

- The results revealed the characteristics of LED deposited on the β -Ga₂O₃ substrates were competitive.
- The β -Ga₂O₃ is not only for optical devices but also for high power devices.
- In the future, the studies of β -Ga₂O₃ definitely play an important role.